



Dart Aerospace Ltd.
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RB 92700-10356-041-3

Job Sheet 184634



Part No: RB 92700-10356-041-3

Job Qty: 6 ea

Part Name: Mid Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 11/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB 92700-10356-041 Rev. A IPP Rev. A 18.06.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/5/18	0.00	0.00	Start Up Machining-3		
110	Mori Seiki	6 pcs		11/5/18	0.00	3.00	MORI SL2500Y		
120	QC	6 pcs		11/5/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs		11/5/18	0.00	0.00	QC8 Machining-4		
140	Packaging	6 pcs		11/5/18	0.00	0.00	Packaging3-1		
150	QC21-SA	6 Ea		11/5/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FC356 FOLIO REV: AA DWG REV: A 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.500	Round Bar Delrin 1.5" Color: Black	2.8140 ft (.469 ea)	90-Start up Operation	<u>5136552=4.35</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.500	3	8	0

Part Specifications

Specifications could not be found.



Container No: S125736



Part: RB 92700 - 10356 - 041 - 3

Job No: 184634

Serial No/Batch: S125736

Revision: A

Inspector:

Exp Date:

Instructions:

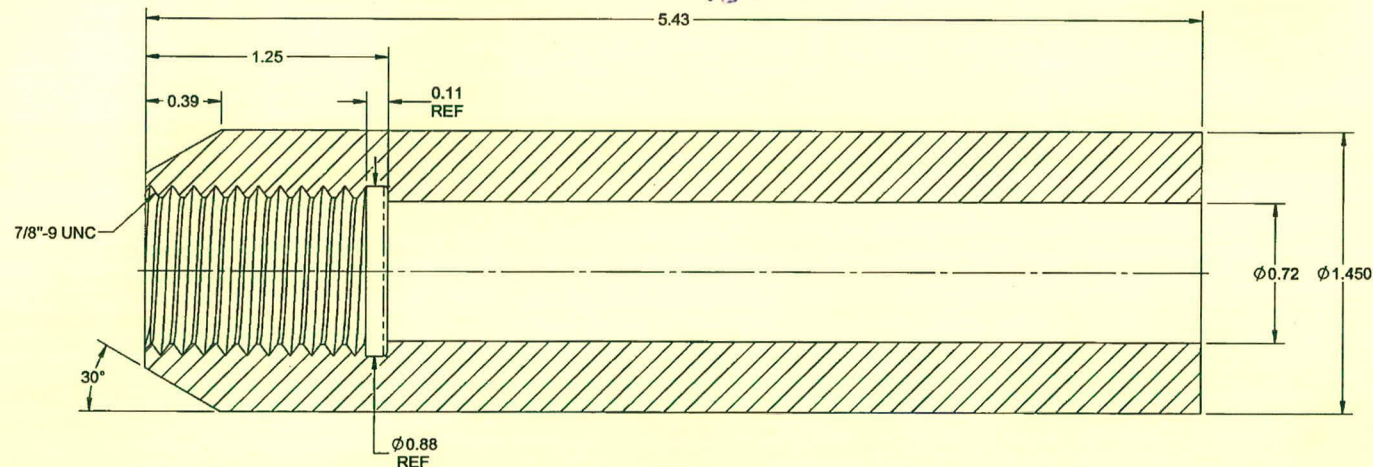
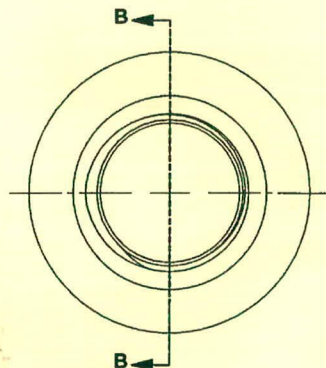
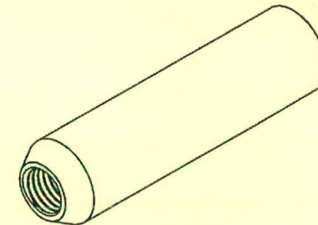
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Plex 10/29/18 7:38 AM dart.lacelle.linda

Date: 11/08/18

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 184634 WCS
18-1029



RB 92700-10356-041-3 MID BUSHING

SECTION B-B

NOTES:

- 1) MATERIAL: BLACK DELRIN / ACETAL ASTM D6100 / NYLON 6 (BLACK)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10356-041	SHEET 4 OF 6
APPROVED	<i>ML</i>	TITLE	SCALE
		BEARING ALIGNMENT TOOL	NTS
DATE	5/30/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

